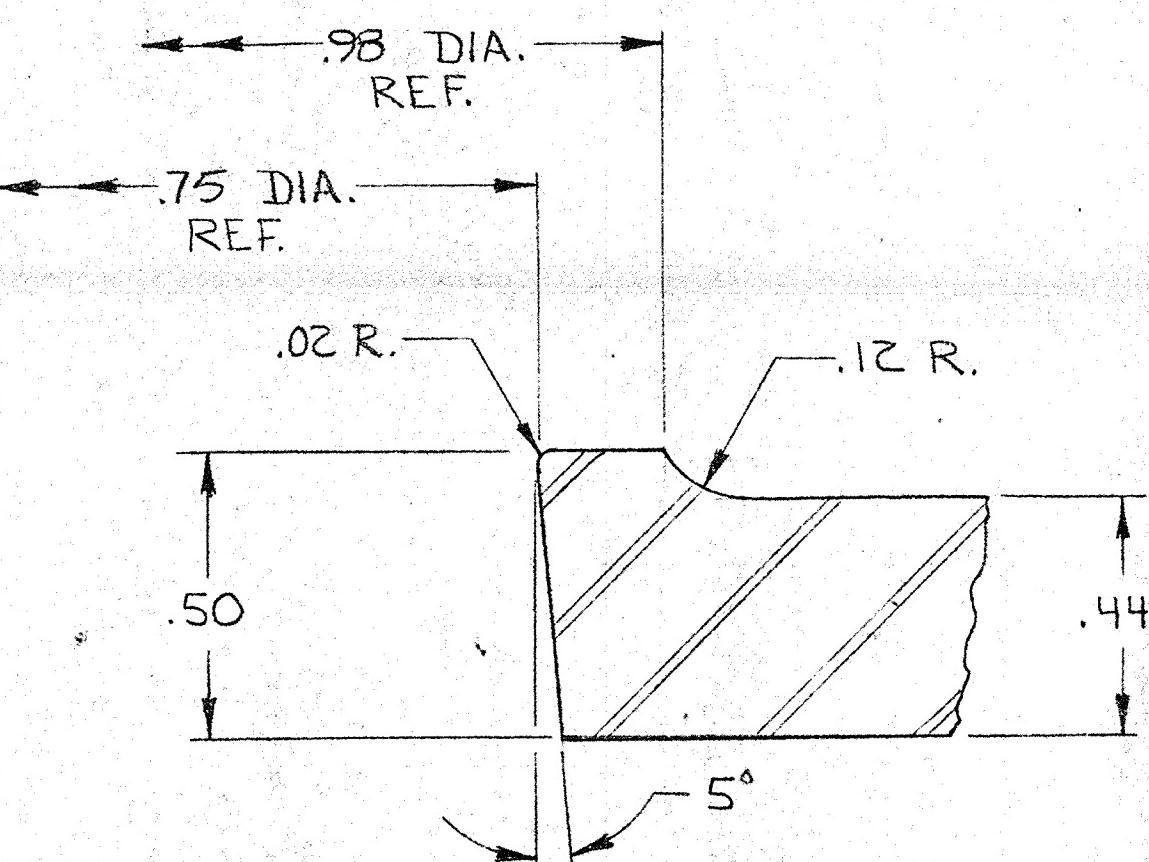
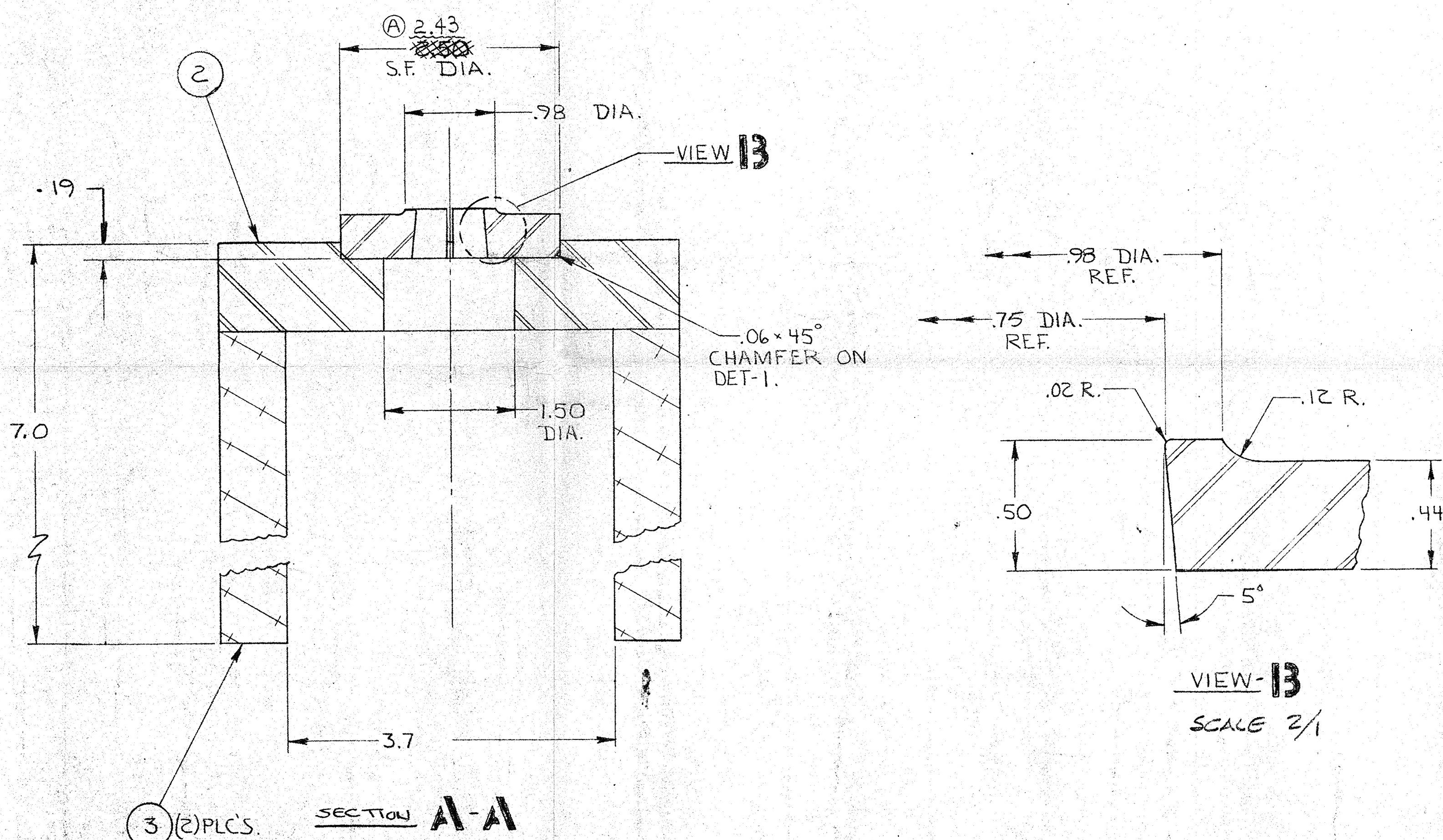
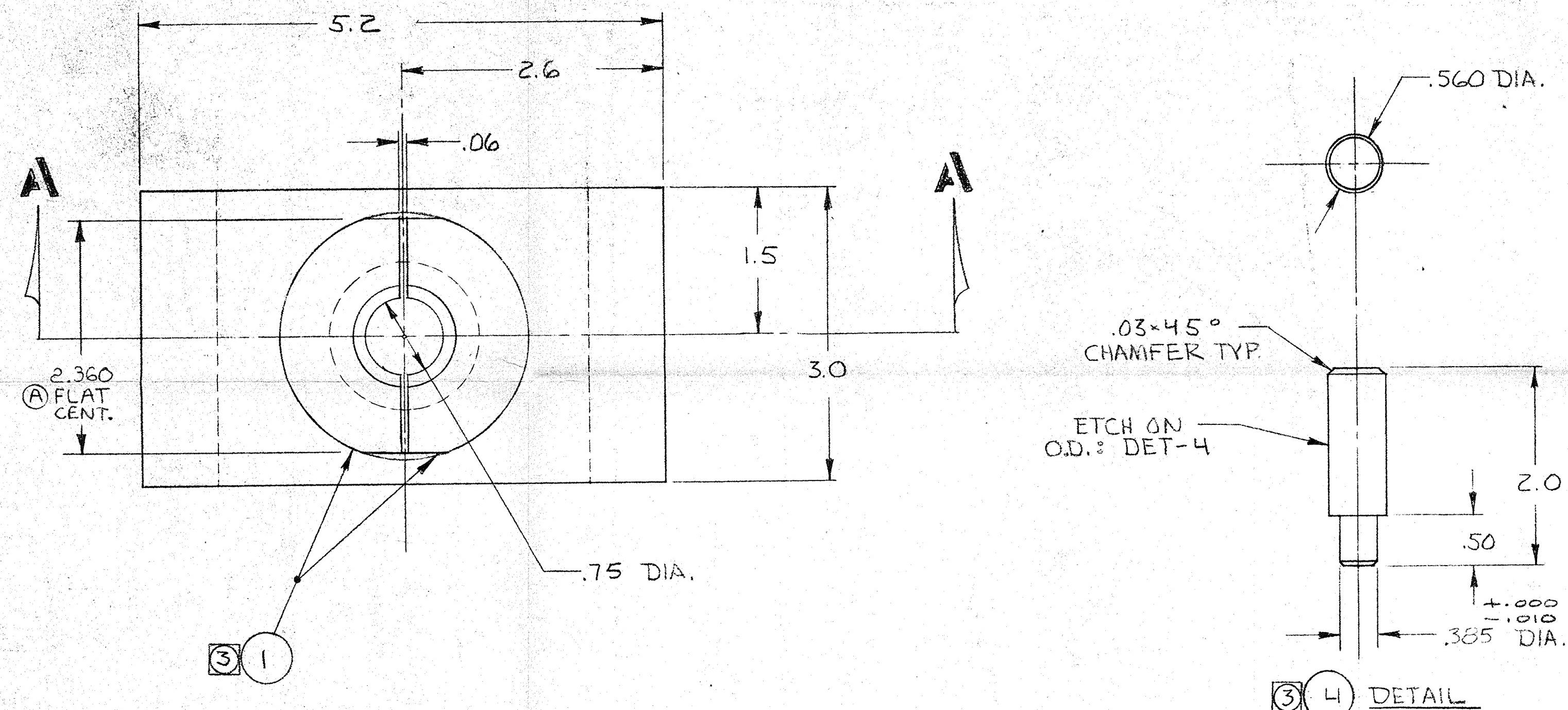


E.O. NUMBER	CHG. LST.	CHANGE DESCRIPTION	DATE	BY	APP.
T.O. 927890	N/C	INITIAL RELEASE	11/2/77	BW	
942532	A	ADD 2.360 & 2.43 DIM. WAS 2.50	9/1/80	D.F. McB. A. B.	
026041	B	DET-4 .385 DIA WAS .409 DIA.	3/1/83	H.B. J.H.	



### TOOL INSTRUCTIONS

1. REMOVE SPLIT RINGS FROM MAIN BODY OF FIXTURE.
2. INSERT GEARSHAFT (BEARING END FIRST) THRU HOLE FROM BOTTOM OF FIXTURE.
3. INSERT (1) SPLIT RING, WITH RAISED EDGE UP, IN CBORED HOLE BETWEEN BEARING AND GEAR.
4. INSERT OTHER RING IN SAME MANNER AS NO. 3 ABOVE.
5. LET BEARING REST AGAINST BOTH RINGS.
6. PLACE FIXTURE IN ARBOR PRESS PRESS SHAFT FROM BEARING USING DET-4 IN END OF SHAFT.

### TOOL FUNCTION:

1. TO REMOVE 369D25418 BEARING FROM 369D25434 GEARSHAFT ASSY.

### NOTES:

1. USE STD. BOLT CONST. WHERE APPLICABLE.
2. PARK-O-LUBE ALL STL. DETAILS.

(3) HEAT TREAT 50-59 R/C.

830006-806-  
TOOL NUMBER 00674 CHG. LST.

CODE	DET.	NO. REQ'D	MATERIAL	SIZE AND DESCRIPTION	ZONE
(3)	4	1	%16 DIA. x 2	D. R.	
(3)	2	2	3/4 x 3 x 6	6061-T6 AL.	
(3)	2	1	1 x 3 x 5 1/4	H.R.S.	

Hughes Helicopters  
TOOL DESIGN  
DEPT.

TITLE: BEARING SEPARATOR 369D25418 BEARING, T. ROTOR			ENG. CHANGE
DRAWN	B. WEBER	11-9-77	TOLERANCES UNLESS OTHERWISE SPECIFIED
CHECKED	AKBOUTIN	11-9-77	DECIMAL
APPROVED	HJB	11-15-77	DECIMAL
SHEET NO.	1 OF 1	SCALE FULL	DECIMAL
			ANGULAR
BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED		STAMP OR ETCH TOOL & ENGINEERING PART NOS. ON TOOL	
ENGINEERING PART REF. NO. 369D25418		TOOL DRAWING NUMBER 830006-806-00674	